

Cultivating Transformation Through Educational Resources



purposeful design.  
publications  
A Division of ACSI

## RESOURCE CATALOG 2022-2023



New Products for your 2023-2024 School Year





# **Purposeful Design Publications Textbooks are designed by educators for educators**

*Our Commitment to You...*

## **EQUIPPING**

Purposeful Design Publications will equip your teachers with instructional materials and resources, which are developed BY TEACHERS FOR TEACHERS. These textbooks will make skilled educators even more effective.

## **INSPIRING**

Purposeful Design Publications textbooks include both inspirational and life-application content. Since all truth is God's truth, students and teachers will be drawn to see the Creator and His creation in every aspect of the content.

## **SERVING**

Purposeful Design Publications textbooks in your school will be just the beginning of our relationship. We are committed to provide hands-on professional development training for teachers in how to make the most effective use of the textbooks. Teachers earn professional CEUs for training completion.

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**Phone**

1-800-367-0798



**Web**

purposefuldesign.com

Please note: Pricing effective October 2022. Please refer to our website for up-to-date product information.



**purposeful design.**  
publications  
A Division of ACSI



For more than 30 years, Purposeful Design Publications, a division of ACSI, has provided academically rigorous textbooks that are intentionally rooted in biblical truth to equip schools and educators with the tools to eternally transform the hearts and lives of children.

Choosing the right textbooks is an important decision for your school, both financially and foundationally. Purposeful Design Publications textbooks are intentionally created with these five core values:

## We believe ...

1

We believe in a strong commitment to an authentic and integrated biblical worldview.

2

We believe that textbooks must include best practices, be research based, and adhere to rigorous standards that meet or exceed national and other college-and-career-readiness standards.

3

We believe that textbooks are tools in the hands of teachers to help them achieve the desired educational outcomes.

4

We believe in providing a solid instructional foundation that incorporates additional instruction and activities for each lesson, allowing teachers easy flexibility and instructional individualization.

5

We believe in supporting educators with ongoing training to build and maintain confidence to maximize their use of PDP textbooks.

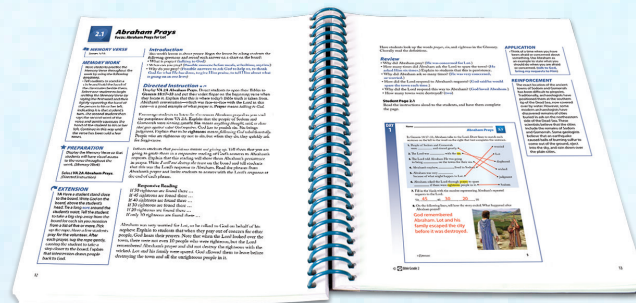
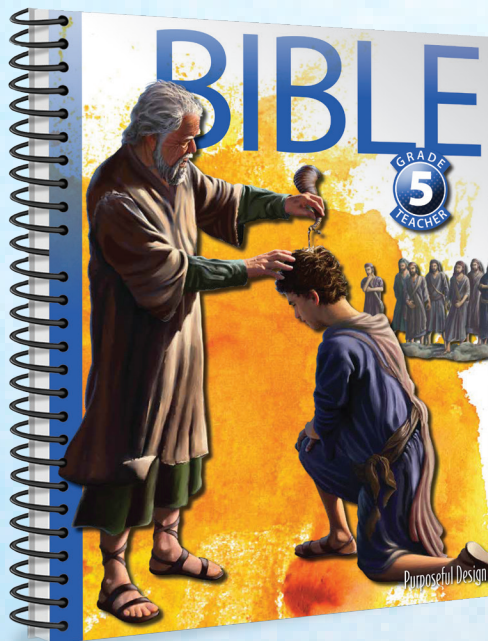




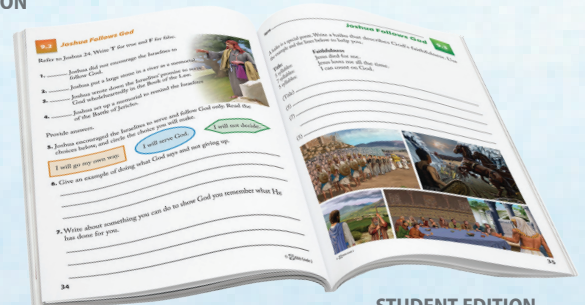
# Elementary Bible (Early Education–Grade 6)



The eight-level *Bible* textbook series provides multiple opportunities for students to choose to follow Jesus and develop a personal relationship with Him. Students will learn how to apply biblical truth to their lives as they memorize Scripture and learn about Christlike character. Compatible with any translation, this series can easily tie into your chapel program and provide cross-curricular connections.



TEACHER EDITION



STUDENT EDITION

## Additional Series Features

Full-color student and teacher books with weekly review and assessment along with stand-alone lessons for Thanksgiving, Christmas, and Easter

- Embedded student pages offer easy reference points for teachers
- Online resources including blackline masters, PowerPoint presentations, chapel programs, 11-foot Bible timeline and visual aids of illustrated biblical scenes with paraphrased passages
- Digital music downloads for EE–Grade 2



# Elementary Bible (Early Education–Grade 6)



## Early Education

Familiar Bible lessons presented from both the Old Testament and the New Testament, emphasizing God's love.

	E-BOOK AVAILABLE	PRICE
1030EE1	Student Edition	\$27.89
1030EE2	Teacher Edition	\$117.59
e1030EE2	Teacher Edition e-book	\$37.09
1030EE3VA	Visual Aids*	\$76.19



## Kindergarten

Familiar Bible lessons presented from both the Old Testament and the New Testament, emphasizing God's care.

	E-BOOK AVAILABLE	PRICE
1030K1	Student Edition	\$27.89
1030K2	Teacher Edition	\$117.59
e1030K2	Teacher Edition e-book	\$37.09
1030K3VA	Visual Aids*	\$76.19



## Grade 1

Familiar Bible characters and events that illustrate God's gifts, such as family, leaders, helpers, His Word, His Son, and His love.

	E-BOOK AVAILABLE	PRICE
103011	Student Edition	\$27.89
103012	Teacher Edition	\$117.59
e103012	Teacher Edition e-book	\$37.09
103013VA	Visual Aids*	\$76.19



## Grade 2

Bible heroes with a focus on character traits.

	E-BOOK AVAILABLE	PRICE
103021	Student Edition	\$27.89
103022	Teacher Edition	\$117.59
e103022	Teacher Edition e-book	\$37.09
103023VA	Visual Aids*	\$76.19



## Grade 3

The life of Christ, the early Church, and missions from Paul until now.

	E-BOOK AVAILABLE	PRICE
103031	Student Edition	\$27.89
103032	Teacher Edition	\$117.59
e103032	Teacher Edition e-book	\$37.09



## Grade 4

A study of basic doctrines of Christianity, such as the Trinity, salvation, sin nature, and eternity.

	E-BOOK AVAILABLE	PRICE
103041	Student Edition	\$27.89
e103041	Student Edition e-book	\$16.09
103042	Teacher Edition	\$117.59
e103042	Teacher Edition e-book	\$37.09



## Grade 5

An Old Testament survey, presenting major Bible concepts from the Old Testament.

	E-BOOK AVAILABLE	PRICE
103051	Student Edition	\$27.89
e103051	Student Edition e-book	\$16.09
103052	Teacher Edition	\$117.59
e103052	Teacher Edition e-book	\$37.09



## Grade 6

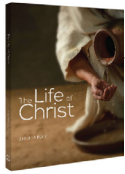
A New Testament survey, presenting major Bible concepts from each New Testament book.

	E-BOOK AVAILABLE	PRICE
103061	Student Edition	\$27.89
e103061	Student Edition e-book	\$16.09
103062	Teacher Edition	\$117.59
e103062	Teacher Edition e-book	\$37.09

\*Visual Aids are included in Teacher Editions. Additional copies are available for purchase.



# Middle-School Bible



## The Life of Christ

The question "Who is Jesus?" resonates throughout this one-semester course. Students will learn many facts about Jesus but more importantly they will be challenged to get to know Jesus in a personal and life-changing way.

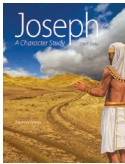
Additional online resources available at [lifeofchristweb.com](http://lifeofchristweb.com)



E-BOOK AVAILABLE

PRICE

MBLCS	Student Edition	\$31.34
eMBLCS	Student Edition e-book	\$18.69
MBLCT	Teacher Edition	\$85.62
eMBLCT	Teacher Edition e-book	\$20.69



## Joseph: A Character Study

*Joseph: A Character Study* will be a powerful tool in your hands to help students become Joseph-like among their classmates and peers. The biblical account of Joseph's life is woven through practical exercises to help your students examine the life of Joseph and its application to students.



E-BOOK AVAILABLE

PRICE

MBJCS	Student Edition	\$31.34
eMBJCS	Student Edition e-book	\$18.69
MBJCT	Teacher Edition	\$85.62
eMBJCT	Teacher Edition e-book	\$20.69

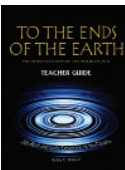


## Daring Deliverers

Students study the military leaders of Israel as well as Ruth, Eli, and Samuel. Considering the positive and negative qualities of each person, students identify leadership principles to apply to their own lives. The Teacher Edition provides lesson targets, background information, instructional strategies, and assignment and evaluation materials.

PRICE

7056	Student Edition	\$31.34
7057	Teacher Edition	\$85.62



## To the Ends of the Earth

This course is designed to teach principles for Christian living from the example of the early church as recorded in Acts. Students are encouraged to apply the principles demonstrated in this course to their own lives as followers of Christ.



E-BOOK AVAILABLE

PRICE

MBTES	Student Edition	\$31.34
eMBTES	Student Edition e-book	\$18.69
MBTET	Teacher Edition	\$85.62
eMBTET	Teacher Edition e-book	\$20.69



## Middle School Experience

Sharpen your students' ability to work with others and build their strengths and gifting through a Middle School Leadership Development Virtual Adventure called OneDay™ for grades 6-8 presented by LeaderWalk and ACSI. Price includes site license.

PRICE

MBTES	Student Edition	\$199
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# High-School Bible



## Journeying with God (Old Testament Survey) (9–10)

This survey course gives students an overview of each of the books of the Old Testament. A strong emphasis in this course is helping students see the “big picture” perspective as they study how God has worked through His people to carry out His plan of salvation. It is designed to give teachers freedom in shaping a study of the Old Testament.

E-BOOK AVAILABLE

PRICE

7075	Student Edition	\$31.34
e7075	Student Edition e-book	\$18.69
7076S	Teacher Edition	\$85.62
e7076	Teacher Edition e-book	\$20.69



## Connecting with God (New Testament Survey) (9–10)

This survey course gives students an overview of each book in the New Testament. It is designed to give teachers a great deal of freedom to define the approach to structuring a survey of the New Testament. At the same time, the materials included in the teacher edition will minimize the need for extensive research.

E-BOOK AVAILABLE

PRICE

HBCGS	Student Edition	\$31.34
eHBCGS	Student Edition e-book	\$18.69
HBCGT	Teacher Edition	\$85.62
eHBCGT	Teacher Edition e-book	\$20.69



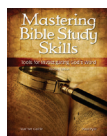
## Let God Be GOD (9–10)

This course encourages teens to wrestle with questions they frequently ask in a framework that draws the answers from Scripture. The attributes of God are organized into helpful categories: the knowledge of God, the Trinity, God’s unshared attributes, and God’s shared attributes.

E-BOOK AVAILABLE

PRICE

HBLGS	Student Edition	\$31.34
eHBLGS	Student Edition e-book	\$18.69
HBLGT	Teacher Edition	\$85.62
eHBLGT	Teacher Edition e-book	\$20.69



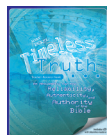
## Mastering Bible Study Skills (9–10)

Students will learn inductive Bible study methods—observation, interpretation, and application—to properly study Scripture. Teacher materials include detailed lesson plans, blackline masters, PowerPoint presentations, lecture notes, grading rubrics for projects, and answer keys for exercises and quizzes.

E-BOOK AVAILABLE

PRICE

HBMB	Student Edition	\$31.34
eHBMB	Student Edition e-book	\$18.69
HBMBT	Teacher Edition	\$85.62
eHBMBT	Teacher Edition e-book	\$20.69



## Timeless Truth (11–12)

This apologetics course carefully walks students through the answers to important questions: What is truth? Where can truth be found? Is the Bible reliable and relevant? *Timeless Truth* directs students in a thoughtful study of the authenticity, reliability, and authority of the Bible.

E-BOOK AVAILABLE

PRICE

7064	Student Edition	\$31.34
e7064	Student Edition e-book	\$18.69
7065S	Teacher Edition	\$85.62
e7065	Teacher Edition e-book	\$20.69



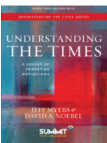
## Missio Dei (11–12)

Students explore and engage in God’s mission as the foundation for the story of the Bible, as the lens through which they all relate to others cross-culturally and as the driving force for living “missionally” in whatever context they find themselves.

E-BOOK AVAILABLE

PRICE

7078	Student Edition	\$33.64
e7078	Student Edition e-book	\$19.90
7079	Journal	\$22.99
e7079	Journal e-book	\$13.46
7078KIT	Print Kit (Book+Journal)	\$53.42
7077S	Teacher Edition	\$85.62
e7077	Teacher Edition e-book	\$20.69



## Understanding the Times (11–12)

*Understanding the Times* is an invitation to the study of worldviews. Designed as a one- or two-semester course, it is a sequential, discussion-based program that introduces compelling and helpful ways to think about and engage with the world. This is the print version of the course. \* E-BOOK Available from Summit Ministries at <https://understandingthetimes.com/order/> (use coupon code ACS1 when ordering)

PRICE

HBUTS	Student Edition	\$35.64
HBUTM	Manual	\$24.73
HBUTT	Teacher Edition	\$111.21



# Spelling Plus (Grades 1-6)



Integrate *Spelling Plus* with any language arts series to provide six levels of 36 week-long lessons with in-depth and research-based phonetic instruction. Students will learn strong decoding and encoding skills while building confidence with high-frequency, pattern, and challenge word lists. Teachers will enjoy the ease and flexibility of use along with biblical integration.

## Student Edition Features

- Full-color, consumable softcover with a different theme for every level making learning fun and constantly engaging


## Teacher Edition Features

- Full-color, coil-bound resource with extension activities accommodating multiple learning styles and differentiated instruction
- Instruction in proofreading and using proofreading marks
- Online access to blackline masters and visual aids



### Grade 1 Theme – Animal World

Readiness lessons using teacher-directed whole-group activities to review one consonant per day, followed by word list lessons and review lessons. Each lesson is designed for five days with 20–30 minutes of instruction per day.


	 E-BOOK AVAILABLE	PRICE
60011	Student Edition	\$26.44
60012	Teacher Edition	\$117.59
e60012	Teacher Edition e-book	\$37.09



### Grade 2 Theme – Family and Community

Thirty-six lessons using whole-group and individual student activities. Word list lessons and review lessons are designed for five days with 20–30 minutes of instruction per day.


\$37.09

	 E-BOOK AVAILABLE	PRICE
60021	Student Edition	\$26.44
60022	Teacher Edition	\$117.59
e60022	Teacher Edition e-book	\$37.09



### Grade 3 Theme – Transportation


Thirty-six lessons using whole-group and individual student activities. Word list lessons and review lessons are designed for five days with 20–30 minutes of instruction per day.

	 E-BOOK AVAILABLE	PRICE
60031	Student Edition	\$26.44
60032	Teacher Edition	\$117.59
e60032	Teacher Edition e-book	\$37.09



### Grade 4 Theme – The World


Thirty-six lessons using whole-group and individual student activities. Word list lessons and review lessons are designed for five days with 30–40 minutes of instruction per day.

	 E-BOOK AVAILABLE	PRICE
60041	Student Edition	\$26.44
e60041	Student Edition e-book	\$16.09
60042	Teacher Edition	\$117.59
e60042	Teacher Edition e-book	\$37.09



### Grade 5 Theme – Created Wonders


Thirty-six lessons using whole-group and individual student activities. Word list lessons and review lessons are designed for five days with 30–40 minutes of instruction per day.

	 E-BOOK AVAILABLE	PRICE
60051	Student Edition	\$26.44
e60051	Student Edition e-book	\$16.09
60052	Teacher Edition	\$117.59
e60052	Teacher Edition e-book	\$37.09



### Grade 6 Theme – Sports

Thirty-six lessons using whole-group and individual student activities. Word list lessons and review lessons are designed for five days with 30–40 minutes of instruction per day.

	 E-BOOK AVAILABLE	PRICE
60061	Student Edition	\$26.44
e60061	Student Edition e-book	\$16.09
60062	Teacher Edition	\$117.59
e60062	Teacher Edition e-book	\$37.09



# Language Arts (Kindergarten–Grade 3)



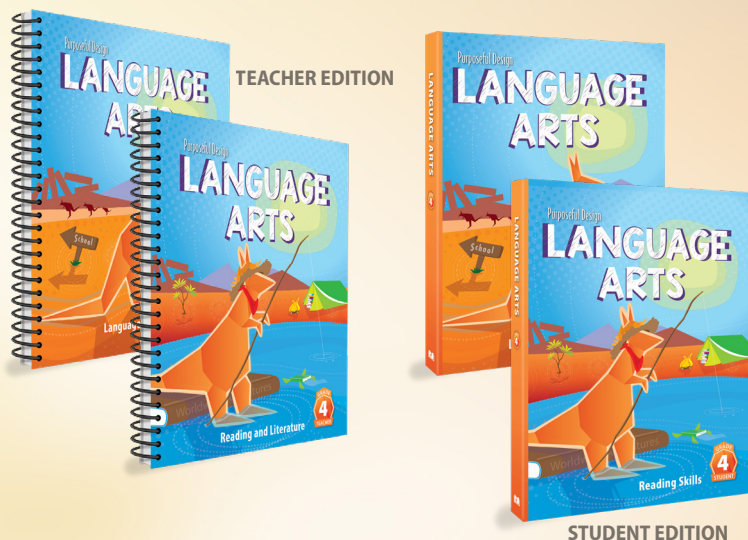
The NEW *Language Arts* series, K–Grade 3, weaves together the wonders of oral and written language with a biblical worldview. This research-based series has been developed using the guidelines of *The Fountas and Pinnell Literacy Continuum* as well as national and college-and-career-readiness standards. Integral components include systematic phonics instruction as well as spelling with vocabulary instruction. Students will be exposed to a variety of literary genres and will practice grammar and writing. Teachers will appreciate reader guides for the decodable and leveled readers as well as the literature guides for the suggested read-aloud books.

## Student Edition Features

- A full-color, consumable textbook with perforated pages offering practice and application of phonics, grammar conventions, comprehension, and review
- Full-color spelling practice pages that include vocabulary building and phonics review in separate books for Grades 1–2 and incorporated in the Grade 3 Language and Writing student edition

## Teacher Edition Features

- A full-color, coil-bound resource with solid, foundational instruction along with ideas for literacy centers and other activities accommodating multiple learning styles and providing differentiated instruction with integrated biblical worldview
- Shows student pages with answers for easy referencing
- Contains daily objectives and instruction for phonics, spelling (Grades 1–3), grammar, writing, reading skills, comprehension, vocabulary, and literature
- Online materials including reader guides, reader strategies, diagnostic tests, assessments, digital masters, and blackline masters



# Language Arts (Kindergarten–Grade 3)



## Readers

- Carefully authored reading materials based on research by *The Fountas and Pinnell Literacy Continuum* as well as other well-known literacy and vocabulary development research
- Phonics-based, colorfully illustrated decodable and leveled readers accompanied by reader strategies and guides that provide a solid foundation for literacy while instilling an enjoyment of reading a variety of topics and genres including informational text
  - Kindergarten: 15 foldable blackline master decodable readers
  - Kindergarten: 6 decodable readers (64 pages each), each containing multiple stories
  - First Grade: 6 decodable readers (144 pages each) and 6 leveled readers (160 pages each), each containing multiple stories
  - Second Grade: 12 leveled readers (160 pages each), each containing multiple stories
  - Essential part of the overall program creating shared reading experiences; sold separately


### Grade 1

- Guided and independent phonics practice, high-frequency word work, independent grammar practice, integrated reading, and listening comprehension sections


### Grade 2

- Guided and independent phonics practice; high-frequency word work; independent grammar practice; frequent reading and listening comprehension sections, including fiction and nonfiction texts




Grade K  E-BOOK AVAILABLE		PRICE
5010K1	Student Edition	\$23.52
5010K2	Teacher Edition	\$117.59
e5010K2	Teacher Edition e-book	\$37.09
5010K3DR	Decodable Readers 1 (set of 6)	\$74.18




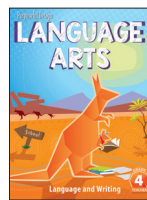
Grade 1  E-BOOK AVAILABLE		PRICE
501011	Student Edition	\$23.52
501013SP	Spelling Student Edition	\$12.36
501012	Teacher Edition	\$117.59
e501012	Teacher Edition e-book	\$37.09
501013DR	Decodable Readers 2 (set of 6)	\$108.62
501013LR	Leveled Readers 1 (set of 6)	\$108.62




Grade 2  E-BOOK AVAILABLE		PRICE
501021	Student Edition	\$23.52
501023SP	Spelling Student Edition	\$12.36
501022	Teacher Edition	\$117.59
e501022	Teacher Edition e-book	\$37.09
501023LR1	Leveled Readers 2 (set of 6)	\$108.62
501023LR2	Leveled Readers 3 (set of 6)	\$108.62



Grade 3  E-BOOK AVAILABLE		PRICE
501031LW	Language & Writing Student Edition	\$37.09
501032LW	Language & Writing Teacher Edition	\$142.59
501031RS	Reading Skills Student Edition	\$31.04
501032RS	Reading Skills Teacher Edition	\$147.19
e501032LW	Language & Writing Teacher Edition e-book	\$37.09
e501032RS	Reading Skills Teacher Edition e-book	\$37.09



Grade 4  E-BOOK AVAILABLE		PRICE
501041LW	Language & Writing Student Edition	\$32.25
e501041LW	Language & Writing, Student Textbook e-book	\$44.87
501042LW	Language & Writing Teacher Edition	\$156.85
501041RS	Reading Skills Student Edition	\$48.73
e501041RS	Reading Skills, Student Textbook e-book	\$48.73
501042RS	Reading Skills Teacher Edition	\$173.68
e501042RS	Reading & Literature, Teacher Textbook e-book	\$57.89
e501042LW	Language & Writing Teacher Edition e-book	\$52.89



# Elementary Science (Grades 1–6)

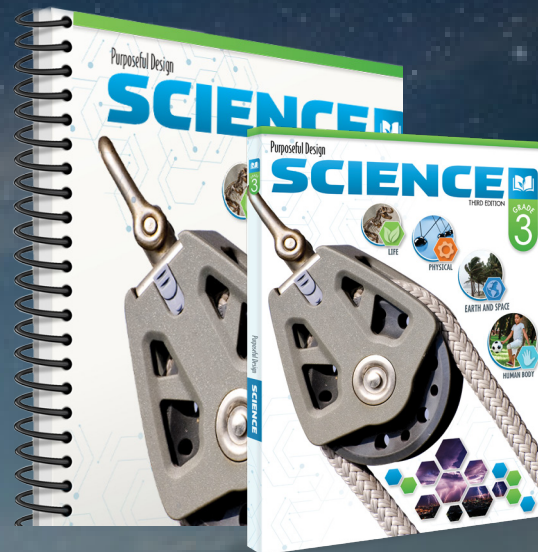


The inquiry-based *Science* series provides a hands-on approach to science education that develops critical thinking skills. Students will expand the processes and language of science integrated with a biblical worldview.

NSES and NGSS educational standards aligned with and stated in each lesson of the 3rd edition.

**NEW!**

**Grade 3, 3rd Edition**

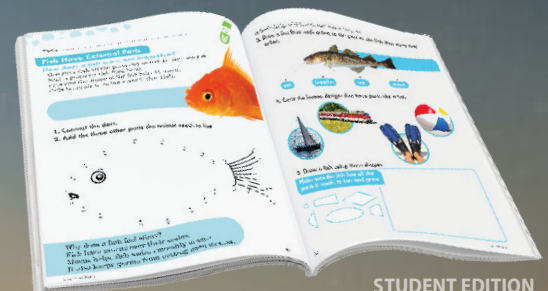


## Student Edition Features

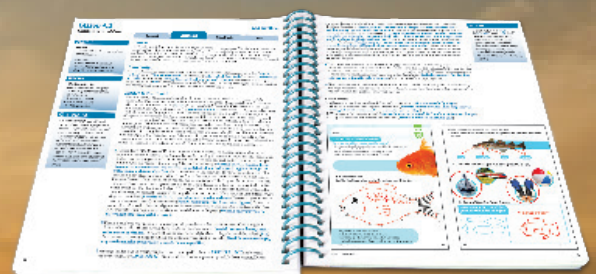
- For Levels 1-3: consumable, full-color student books with a take-home booklet for each chapter
- For Levels 4-6: full-color student hardcover textbook and softcover Science Notebook for hands-on application practice and review

## Teacher Edition Features

- Embedded student pages for easy cross-referencing
- Cross-curricular connections
- Online blackline masters, digital displays, and computer presentations



STUDENT EDITION



TEACHER EDITION

# Elementary Science (Levels 1–6)



## Grade 1 3rd Edition

Explore God's world of mammals, fish, birds, and plants; discover movement, sound, light, the sky, weather and seasons. Study the five senses and learn about the bones, muscles, teeth, heart, lungs, and stomach.

203011  
203012  
e203012

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$29.89  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Grade 2 3rd Edition

Study God's world of plants, vertebrates, invertebrates, and habitats; discover matter, the engineering design process, and earth's surfaces. Learn about sound, hearing, sight, touch, smell, and taste.

203021  
203022  
e203022

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$29.89  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Grade 3 2nd Edition

Discover God's world of ecosystems and the life of plants. Explore matter, motion and force, electricity, magnets, earth's surface, and the solar system. Study the musculoskeletal and nervous systems, as well as healthy habits of diet, sleep, and exercise.

20031  
20032  
e20032

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$29.89  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Grade 4 2nd Edition

Investigate the design, order, diversity, and system of life; explore energy, heat, light, sound, motion, force, and matter. Discover the lithosphere, hydrosphere, atmosphere, and universe. Learn about the systems of the human body.

20041  
e20041  
20043  
e20043  
20042  
e20042

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$42.67  
Student Edition e-book \$13.23  
Student Notebook \$22.99  
Student Notebook e-book \$13.23  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Grade 5 2nd Edition

Explore natural cycles, life cycles, cells, and ecological succession; measure and study matter and force; study electricity and magnetism; investigate earth's processes, natural resources, weather, and climate; explore the sun, earth, and moon; study healthy habits, disease, and human immune system.

20051  
e20051  
20053  
e20053  
20052  
e20052

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$42.67  
Student Edition e-book \$13.23  
Student Notebook \$22.99  
Student Notebook e-book \$13.23  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Grade 6 2nd Edition

Explore classifications, cell processes, heredity and genetics, the Periodic Table of Elements, states of matter, ocean movement, rocks and the geologic layers, and astronomy. Study the interactions of systems in the human body, body stewardship, and an optional chapter on the reproductive system (Teacher Edition only).

20061  
e20061  
20063  
e20063  
20062  
e20062

**e** E-BOOK AVAILABLE

PRICE

Student Edition \$42.67  
Student Edition e-book \$13.23  
Student Notebook \$22.99  
Student Notebook e-book \$13.23  
Teacher Edition \$117.59  
Teacher Edition e-book \$37.09



## Life, Earth & Space, and Physical Science

Spark the wonder of science into students' hearts with these subject-specific courses designed for Grades 6–9. Hands-on scientific inquiry and investigation will foster critical-thinking skills and enhance a biblical worldview of God's creation.

### Student Edition Features

- Full-color hardcover textbook with consumable lab manual (sold separately)

### Teacher Edition Features

- Available as a coil-bound book or e-book, teachers will value the organized content loaded with activities, tips, and a list of needed equipment for each lesson
- Student pages are embedded for easy reference
- Blackline and other digital teacher resources are available online
- Lab manual, worksheet, and test answer keys provided



### Life Science



E-BOOK AVAILABLE

PRICE

20071	Student Edition	\$60.94
e20071	Student Edition e-book	\$18.69
20073	Lab Manual	\$26.74
e20073	Lab Manual e-book	\$16.09
20072	Teacher Edition	\$117.59
e20072	Teacher Edition e-book	\$37.09



### Earth & Space Science



E-BOOK AVAILABLE

PRICE

20081	Student Edition	\$60.94
e20081	Student Edition e-book	\$18.69
20083	Lab Manual	\$26.74
e20083	Lab Manual e-book	\$16.09
20082	Teacher Edition	\$117.59
e20082	Teacher Edition e-book	\$37.09



### Physical Science



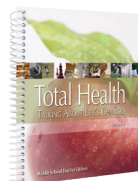
E-BOOK AVAILABLE

PRICE

20091	Student Edition	\$60.94
e20091	Student Edition e-book	\$18.69
20093	Lab Manual	\$26.74
e20093	Lab Manual e-book	\$16.09
20092	Teacher Edition	\$117.59
e20092	Teacher Edition e-book	\$37.09

# Total Health (Middle School and High School)

Supplement your science learning with a one-semester course that biblically and scientifically addresses physical, mental, social, and spiritual health.



## Talking About Life's Changes

Middle School

PRICE

7604	Student Edition (Soft Cover)	\$35.64
7600	Student Workbook	\$16.09
7605	Workbook Answer Key	\$9.26
7601	Teacher Edition	\$98.90
7602	Test and Quiz Master Book	\$26.44



## Choices for a Winning Lifestyle

High School

PRICE

7607	Student Edition (Soft Cover)	\$35.64
7608	Teacher Edition	\$98.90
7609	Test and Quiz Master Book	\$26.44

## Discovery Experience



### A World of Instructional Possibilities

Discovery Education's flexible K-12 learning platform and its high-quality content, ready-to-use and customizable digital lessons, collaboration tools, and professional development resources give teachers everything they need to facilitate instruction and create a lasting educational impact while moving seamlessly between classroom, remote, and blended learning environments.

**Fewer than 200 students** - \$1,725 per building.

**200 or more students** - \$2,610 per building.

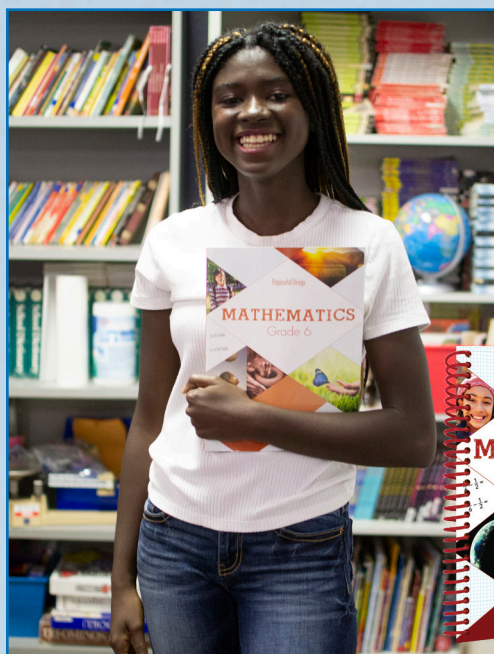
(Per student pricing is not available at this time).

For additional information go to **[purposefuldesign.com](https://purposefuldesign.com)** and click on "Discovery Education" at the bottom of the page.

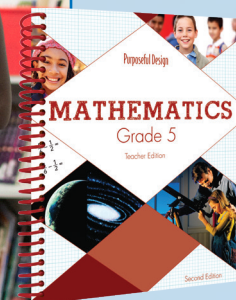
Discovery Education has engaging content teachers will love to provide in their classrooms. However, please be advised the platform also contains multimedia that does not align with ACSI values. Please preview any content before showing students. Thank you!



# Mathematics (Kindergarten–Grade 8)

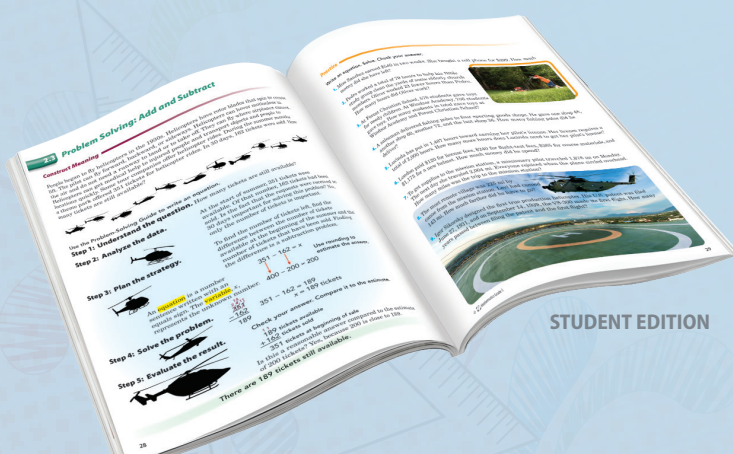


Build a strong foundation with the Purposeful Design Publication *Mathematics* series. Students will grow in confidence as they master problem-solving skills and real-life application through manipulative use and modeling. Project-based learning provides STEM and biblical worldview connections throughout.



## Student Edition Features

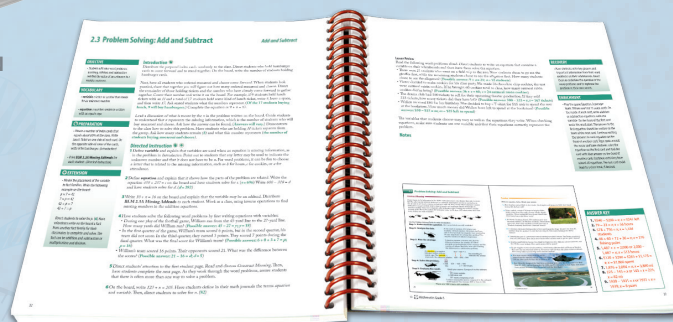
- Full-color textbooks available in softcover for Grades K–6 and as an e-book for Grades 4–6. Intermediate courses A&B available in e-book.
- Project-based learning activities that provide STEM and biblical worldview connections



STUDENT EDITION

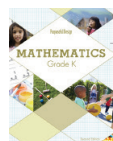
## Teacher Edition Features

- Full-color coil-bound or e-book format with embedded student book pages for easy reference
- Formative and summative assessments with answer keys for all levels
- Online resources including blackline masters, pretests, tests with answer keys, and practice, review, and enrichment activities



TEACHER EDITION

# Mathematics (Kindergarten–Grade 8)



## Kindergarten 2nd Edition

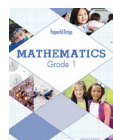
Classifying and sorting; exploring patterns; counting, ordering, and comparing numbers; discovering addition and subtraction; counting money; telling analog and digital time to 30 minutes; identifying solids, shapes, and equal parts; measurement in length, height, width, and temperature.



E-BOOK AVAILABLE

PRICE

400K1	Student Edition	\$27.59
400K2	Teacher Edition	\$117.59
e400K2	Teacher Edition e-book	\$37.09



## Grade 1 2nd Edition

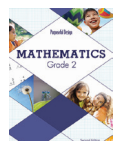
Addition and subtraction fact families to 10; adding and subtracting three-digit numbers and money; time to the quarter hour; shapes and rotation; place value; fractions to  $\frac{1}{4}$ ; graphs and maps; measurement in customary and metric; problem solving.



E-BOOK AVAILABLE

PRICE

40011	Student Edition	\$27.59
40012	Teacher Edition	\$117.59
e40012	Teacher Edition e-book	\$37.09



## Grade 2 2nd Edition

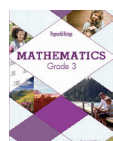
Patterns and place value; addition and subtraction; geometry and measurement; place value to thousands; multiplication and division; time and money; 2-digit addition/subtraction; addition and subtraction with regrouping; larger numbers; fractions and measurement.



E-BOOK AVAILABLE

PRICE

40021	Student Edition	\$27.59
40022	Teacher Edition	\$117.59
e40022	Teacher Edition e-book	\$37.09



## Grade 3 2nd Edition

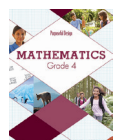
Place value; addition, subtraction, multiplication, and division facts and problems; geometry; measurement; fractions; decimals; time and money; equations.



E-BOOK AVAILABLE

PRICE

40031	Student Edition	\$27.59
40032	Teacher Edition	\$117.59
e40032	Teacher Edition e-book	\$37.09



## Grade 4 2nd Edition

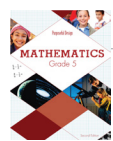
Place value; addition; subtraction; geometry; multiplication and division facts and problems; multi-digit multiplication and division; fractions; decimals; measurement; temperature; time.



E-BOOK AVAILABLE

PRICE

40041	Student Edition	\$27.59
e40041	Student Edition e-book	\$16.09
40042	Teacher Edition	\$117.59
e40042	Teacher Edition e-book	\$37.09



## Grade 5 2nd Edition

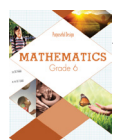
Place value; addition, subtraction, multiplication, and division of whole numbers, decimals, and fractions; exponents; geometric properties; customary and metric measurement; ratios, proportion, and percent; area, perimeter, and volume; statistics, graphing, probability; rational numbers.



E-BOOK AVAILABLE

PRICE

40051	Student Edition	\$27.59
e40051	Student Edition e-book	\$16.09
40052	Teacher Edition	\$117.59
e40052	Teacher Edition e-book	\$37.09



## Grade 6 2nd Edition

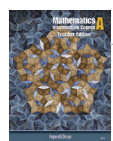
Addition, subtraction, multiplication and division of whole numbers, decimals, fractions and integers; inverse operations; exponents and square roots; geometric properties; ratio, proportion, and percent; area, perimeter, and volume; probability; application of statistics; graphing.



E-BOOK AVAILABLE

PRICE

40061	Student Edition	\$27.59
e40061	Student Edition e-book	\$16.09
40062	Teacher Edition	\$117.59
e40062	Teacher Edition e-book	\$37.09



## Intermediate A (Grade 7)

Place value, square roots, and exponents; fractions and decimals; expressions and equations; integers; equations and inequalities; plane and solid geometry; coordinate systems; ratio, proportion, and percent; customary and metric measurement; rational numbers; probability. Available in e-book format only.\*



E-BOOK ONLY

PRICE

e7222	Student Edition e-book	\$16.09
e7223	Teacher Edition e-book	\$37.09



## Intermediate B (Grade 8)

Algebraic expressions and connection; integers, coordinate system, properties of exponents and negative exponents; statistics; rational numbers; equations and inequalities; linear equations; measurement in geometry and geometric relationships; polynomials; probability; ratio, proportion, and percent. Available in e-book format only.\*



E-BOOK ONLY

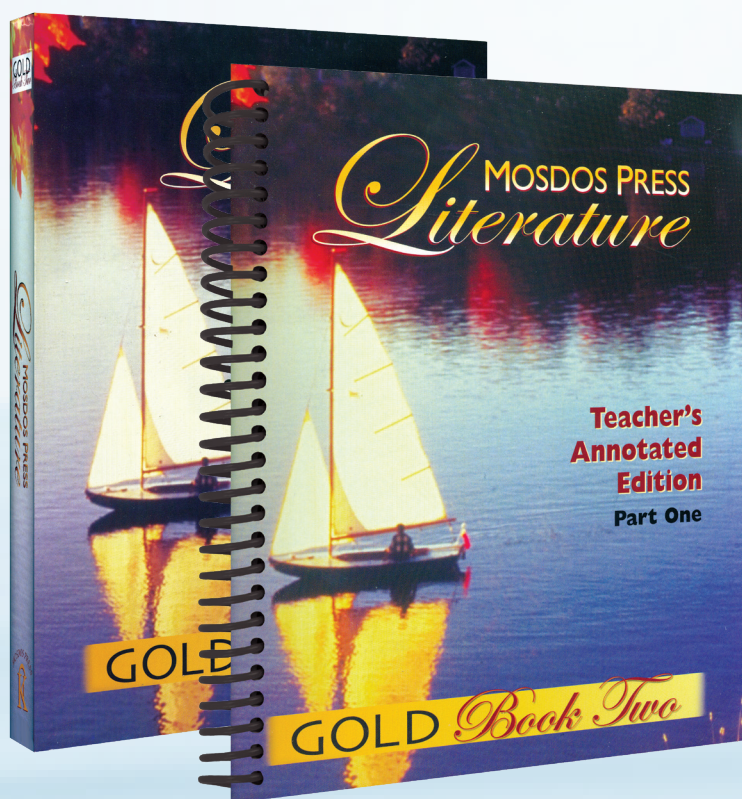
PRICE

e7224	Student Edition e-book	\$16.09
e7225	Teacher Edition e-book	\$37.09

\*E-Book format includes online resources: blackline masters and transparencies.



# Elementary & Middle School Literature (Grades 3–8)



The *Mosdos Press Literature* series provides a strong cross-section of various literature genres, both classic and contemporary. Available only in print, this series teaches writing, vocabulary, and language arts featuring original artwork and graphics along with an index of authors and titles, and a glossary of literary terms and author biographies. The student workbook also includes original prose with comprehensive questions to prepare students for standardized testing.

## Student Edition

Each student edition includes original artwork and graphics, a cross-selection of various genres of literature, an index of authors and titles, glossaries of vocabulary and literary terms, and author biographies.



The workbooks also include original prose with comprehensive questions designed to prepare students for standardized tests.



## Teacher Edition

Designed to help educators excel in the teaching of language arts—including literature, writing, and vocabulary.

<b>Opal</b> (Grade 3)		PRICE
OPLS	Student Text	\$62.00
OPLW	Student Workbook	\$24.00
OPLT	Teacher Edition	\$80.00
TM3	Testmaster CD	\$69.95

<b>Ruby</b> (Grade 4)		PRICE
RBYS	Student Text	\$62.00
RBYW	Student Workbook	\$24.00
RBYT	Teacher Edition	\$80.00
TM4	Testmaster CD	\$69.95

<b>Coral</b> (Grade 5)		PRICE
CRLS	Student Text	\$62.00
CRLW	Student Workbook	\$24.00
CRLT	Teacher Edition	\$80.00
TM5	Testmaster CD	\$69.95

<b>Pearl</b> (Grade 6)		PRICE
PRLS	Student Text	\$62.00
PRLW	Student Workbook	\$24.00
PRLT	Teacher Edition	\$80.00
TM6	Testmaster CD	\$69.95

<b>Jade</b> (Grade 7)		PRICE
JADES	Student Text	\$62.00
JADEW	Student Workbook	\$24.00
JADET	Teacher Edition	\$80.00
TM7	Testmaster CD	\$69.95

<b>Gold</b> (Grade 8)		PRICE
GOLDS	Student Text	\$62.00
GOLDW	Student Workbook	\$24.00
GOLDT	Teacher Edition	\$80.00
TM8	Testmaster CD	\$69.95

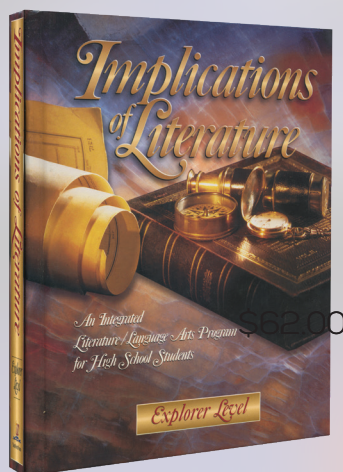
## Other products from Mosdos Press

### Silver: A Collection of Short Stories (Grades 5–8)

An anthology that brings quality contemporary and classic short stories to the middle school classroom.

SILS	Student Text	\$12.95
SILT	Teacher Edition	\$16.00

# High School Literature (Grades 9–12)



The high school TextWord Press literature series, *Implications of Literature*, creates strong comprehension, writing, and communication skills through the study of different classic and contemporary literature genres. Students will appreciate the innovative instructional features such as literary critiques, various workshops for journaling, writing, grammar or vocabulary and more. Teachers will value the assessment features including check quizzes and standardized proficiency examinations.

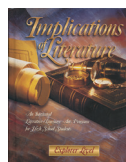
## Student Edition

Students will discover an exciting grouping of short stories, novellas, dramas, novels, and noteworthy nonfiction. Check quizzes, textual sidebars, literary critiques, writing workshops, journal workshops, handbooks of writing skills, grammar, and vocabulary workshops are just a few of the innovative instructional features.

## Teacher Edition

Designed to help educators excel in the teaching of language arts—including literature, writing, and vocabulary. The teacher edition includes:

- Handbooks of grammar and writing skills
- Standardized proficiency examinations
- Check quizzes
- Glossary
- Literacy critiques
- Vocabulary and writing/journal workshops
- Teacher notes



### Implications of Literature Explorer Level (Grade 9)

		PRICE
IMPL	Student Text	\$62.00
IMPLT	Teacher Edition	\$80.00
IMPLCD	Test Generators CD	\$129.99



### Implications of Literature Navigator Level (Grade 10)

		PRICE
NAVI	Student Text	\$62.00
NAVIT	Teacher Edition	\$80.00
NAVCD	Test Generators CD	\$129.99



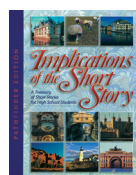
### Implications of Literature Pioneer Level (Grade 11)

		PRICE
PION	Student Text	\$62.00
PIONT	Teacher Edition	\$80.00
PIONCD	Test Generators CD	\$129.99



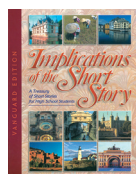
### Implications of Literature Trailblazer Level (Grade 12)

		PRICE
TRLB	Student Text	\$62.00
TRLBT	Teacher Edition	\$80.00
TRLBCD	Test Generators CD	\$129.99



### Implications of the Short Story Pathfinder (Grades 9–10)

		PRICE
ISSP	Student Text	\$62.00
ISSPT	Teacher Edition	\$80.00



### Implications of the Short Story Vanguard (Grades 11–12)

		PRICE
ISSV	Student Text	\$62.00
ISSVT	Teacher Edition	\$80.00

## Other Resources from TextWord Press

		PRICE
COTW	<b>The Call of the Wild</b> Student	\$12.36
COTWT	<b>The Call of the Wild</b> Teacher Edition	\$24.73
CAES	<b>Julius Caesar</b> Student	\$13.57
CAEST	<b>Julius Caesar</b> Teacher Edition	\$24.73
CONS	<b>Constructing the House of Language</b> Student	\$17.54
CONST	<b>Constructing the House of Language</b> Teacher Edition	\$31.04



# Textbook Training & Resources



## ***Textbook Training***

**We are here to serve you and to help you to be successful in your classroom.**

At Purposeful Design Publications, we understand that you, as a teacher or an administrator, work hard each day to shape and guide successful futures for your students. Giving students the skills necessary to thrive is important to us. And to that end, we are committed to partner with you to equip and support you to effect positive change in your classrooms.

## ***Online Resources***

From digital and blackline masters to visual aids and more, we supplement each Teacher Edition with online resources.

Purposeful Design Publications offers quality textbook training that delivers current research, best practices, and biblical worldview integration as essential elements for classroom success. Our training, developed by teachers for teachers, is available to you. You can also earn CEUs for training.



**Regional Trainings**



**Recorded Webinars**



**Live Webinars**

For more information, email us at [pdptraining@acsi.org](mailto:pdptraining@acsi.org).

# Professional Development

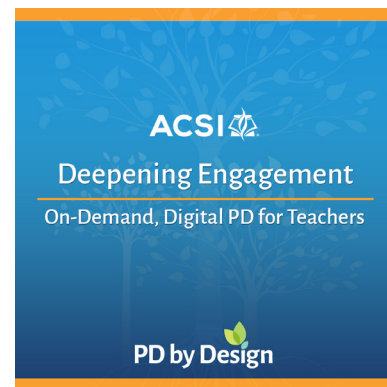
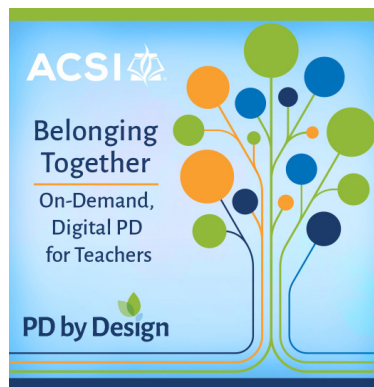
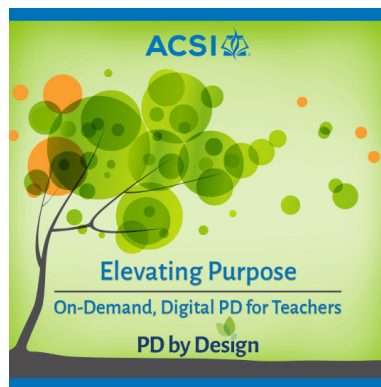
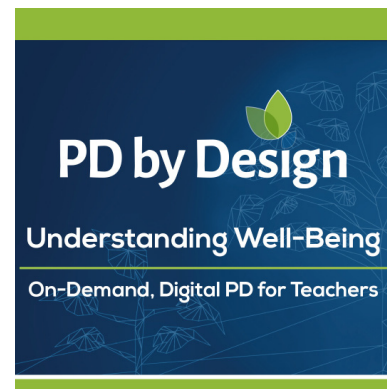
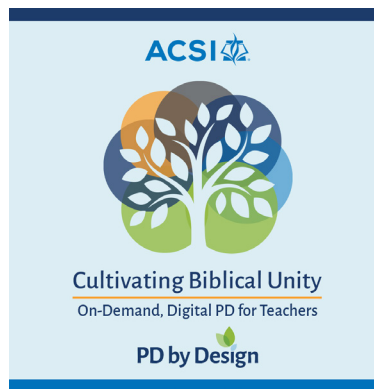
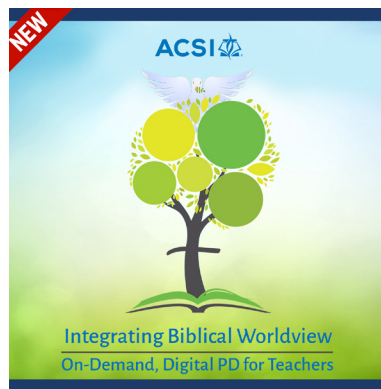
## PD by Design

### *Flourish with Turn-Key, On-Demand Professional Development For Your Faculty*

Flexible professional development opportunity for your team.

Six hours of flexible training to encourage and equip your teachers. Different themes to tailor for your school and staff.

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## Brings Hope and Promise to Christian Education

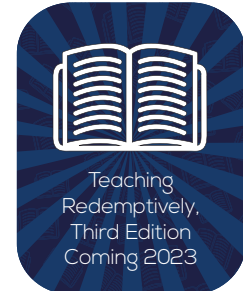
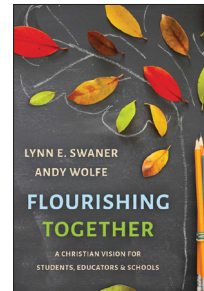
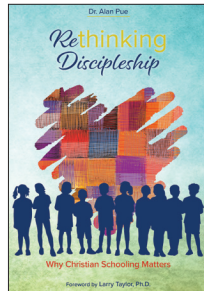
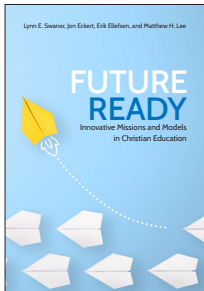
ACSI is living out the Great Commission through Christ-centered education. Read how ACSI is expanding and growing greater access of resources for teachers and students.



Greater Access  
[acsi.org/digital](https://acsi.org/digital)

# Resources

*More than just textbooks, Purposeful Design Publications provides resources to equip educators.*



PRODUCT ID	PRODUCT NAME	PRICE	e E-BOOK
6311	100 Ideas That Work!	\$7.25	
6527	A Christian Paideia: The Habitual Vision of Greatness	\$15.70	
6432	A History of Christian School Education, Volume One	\$23.05	
6531	A History of Christian School Education, Volume Two	\$23.05	
6583	A Passion for Learning: A History of Christian Thought on Education	\$15.70	
6537	Board Evaluation of the Chief Educational Officer in the Christian School	\$10.45	
6675	Bring It To Life	\$16.95	
6670	By Design	\$21.00	\$14.70
6634	Childhood Environments: Creating Space for Children	\$31.50	
5162	Christian School Board Governance: A Framework for Effectiveness	\$26.20	
6635	Classroom Strategies for Effective Early Education	\$10.45	
6522	Cultivating Christian Character	\$9.40	\$6.35
3010	Cumulative Folder	\$0.90	
5150	Early Education Director's Manual	\$48.24	
6645KIT	Early Education Ministry Pack	\$26.25	
6672	Early Education Poster Sets	\$24.95	
6520D	Encyclopedia of Bible Truths: Fine Arts/Health	\$10.45	\$7.10
6520B	Encyclopedia of Bible Truths: Language Arts/English	\$10.45	\$7.10
6631	Engaging Activities to Guide Your Professional Development	\$31.50	
6690	Flourishing Together: A Christian Vision for Students, Educators, and Schools	\$28.74	
6502	Foundations of Christian School Education	\$23.00	\$15.60
6691	Future Ready	\$16.99	\$16.99
6372	Guiding Faculty to Excellence	\$24.05	\$16.25
6673	In His Image	\$4.95	
6602	Kingdom Living in Your Classroom	\$20.95	\$14.15
6680	Leading Insights: Special Education and Inclusion	\$11.99	\$11.99
6681	Leading Insights: Mental Health and Well-Being	\$11.99	\$11.99
6590	Learning From the Best: Growing Greatness in the Christian School, Volume One	\$14.10	\$9.55
6586	Life Lessons through a Teacher's Eyes	\$10.45	



PRODUCT ID	PRODUCT NAME	PRICE	 E-BOOK
6677	MindShift: Catalyzing Change in Christian Education	\$12.95	\$8.25
9597	Mission Directed: Governing your Christian School with Purpose	\$15.95	\$11.90
6623	Navigating the Storms: Leading Christian Schools with Character and Conviction	\$16.75	\$11.35
6585	Now Tell It to Me: Using Retelling for Literacy and Language Development	\$13.60	\$9.20
6624	Nurturing the School Community: Teacher Induction and Professional Learning Communities	\$16.75	\$11.35
6013DD	Personnel Resources for Christian Schools - Digital Downloads	\$99.00	
6656	Philosophy and Education: An Introduction in Christian Education	\$24.95	
6671	PIVOT: New Directions for Christian Education	\$12.95	\$9.00
6587	PRAISE—Effectively Guiding Behavior	\$8.35	\$5.65
6646	Principles and Practices of Christian Early Education (Digital Download)	\$149.00	
6633	Process Art: Learn Through Creation	\$31.50	
6244	Reclaiming the Future of Christian Education	\$16.85	\$11.40
6678	Rethinking Discipleship: Why Christian Schooling Matters	\$16.99	\$16.99
6678-10PK	Rethinking Discipleship: Why Christian Schooling Matters - 10-Pack	\$152.91	
6659	Rethinking Strategic Planning for Christian Schools	\$16.75	
6659V	Rethinking Strategic Planning-Video Series (Digital Download)	\$149.00	
6519	Rethinking Sustainability: A Strategic Financial Model for Christian Schools	\$16.75	\$11.35
6551	Schools as Communities	\$23.05	\$15.60
6532	Scorners and Mockers	\$8.35	\$5.65
6120	Serving God on the Christian School Board	\$9.60	\$6.50
6538	Serving Learning Disabled Students in Christian Schools	\$31.45	\$21.25
6255	Steppingstones to Curriculum	\$26.35	\$17.85
6630	Supporting Families Through Meaningful Ministry	\$10.45	
6501	Teaching Redemptively	\$22.10	\$14.95
6608	The Academic Imperative	\$13.25	\$8.95
6536	The Helmsman	\$16.75	\$11.35
6230	The Pattern of God's Truth	\$9.65	
6252DVD	The Philosophy of Christian School Education DVD Series	\$91.70	
6655	The Whole Truth	\$15.95	
6658	Truth Weaving	\$11.99	
6262	Undivided: Developing a Worldview Approach to Biblical Integration	\$17.50	\$10.35
6651	Virtuous Minds	\$15.10	
6605	Walking With God In The Classroom	\$23.05	\$15.60
6505	With All Due Respect	\$14.15	\$9.60
6657	Your Christian School: A Culture of Grace (DVD)	\$39.95	

# Student Assessment Program

The ACSI Student Assessment Program helps schools blaze a trail of tracking student growth, measuring instructional effectiveness, and optimizing data for the future. Sign up for the ACSI Student Assessment Program and receive discount pricing along with specialized consultation and professional development training.

## Assessment Side-by-Side Comparison

		
Iowa Assessments 2017 Norms	2018 Norms (3-year rolling norms)	NWEA-MAP Suite 2015 Norms
<b>Grade Level:</b> K-12	<b>Grade Level:</b> 3-7	<b>Grade Level:</b> K-12
<b>Test Format:</b> Paper/Pencil, Online, Standardized, Adaptive	<b>Test Format:</b> Online, Paper/Pencil, Standardized	<b>Test Format:</b> Online, Adaptive
<b>Test Window:</b> Fall/Winter/Spring	<b>Test Window:</b> Spring	<b>Test Window:</b> Fall/Winter/Spring
<b>Standards Alignment:</b> College and Career Readiness National Core and Leading State Standards, International Standards (TIMSS, PISA, PIRLS) National Assessment of Educational Progress	<b>Standards Alignment:</b> ACT College & Career Readiness Standards and Benchmarks Anchored to the ACT test	<b>Standards Alignment:</b> Common Core State Standards Next Generation Science College and Career Readiness
<b>Available Scores:</b> Norm-Referenced Comparisons ACT & SAT Predictive Scores College & Career Readiness Level Lexile Range/Quantile Range ACSI/Regional Comparisons Domain/Skill Performance Level Anticipated Achievement & Ability Profile (w/CogAT)	<b>Available Scores:</b> ACT/PreACT Predictive Scores STEM Score College & Career Readiness Level National Percentile Rank Standard & Skills Performance Scale Scores ACSI Comparisons	<b>Available Scores:</b> RIT Score Lexile Range State Aligned Projected Proficiency Projected Student Growth ACT & SAT Predictive Scores Student Goal Scores Instructional Area Scores Comprehension and Foundational Skills
<b>Scoring Turnaround Time:</b> 10 business days of materials receipt for paper/pencil Within 24-48 hours for online testing	<b>Scoring Turnaround Time:</b> 30-45 days from close of test window	<b>Scoring Turnaround Time:</b> Typically within 24 hours
<b>Program Products/Tools Available:</b> IowaFlex (Benchmarks, Adaptive) Iowa Single Subject (Benchmarks) Iowa Survey Support Manuals & Guides	<b>Program Products/Tools Available:</b> ACT Knowledge Hub Exemplars ACT Aspire Sandbox	<b>Program Products/Tools Available:</b> MAP Growth (K-12) MAP Reading Fluency (K-3) MAP Skills (K-12) College Explorer Instructional Connections
<b>Professional Development:</b> ACSI provides free and customizable training for members. ACSI Riverside Training Academy and Iowa/CogAT Communities.	<b>Professional Development:</b> ACSI provides free training for members. Unlimited access to the ACT Aspire Program Participants' Community.	<b>Professional Development:</b> Multiple options available for purchase from NWEA-MAP. NWEA Professional Learning Online

\*TerraNova 3, ACT Aspire, and NWEA MAP final administration through ACSI was Spring 2022. Details about these programs are provided for product comparison only.

Learn more at [purposefuldesign.com](https://purposefuldesign.com) or connect with our team at [your.acsi.org/SAPTeam](https://your.acsi.org/SAPTeam).  
You can also email [assessmentsupport@acsi.org](mailto:assessmentsupport@acsi.org), or call the Care Team at 1-800-367-0798.



## Iowa Assessments

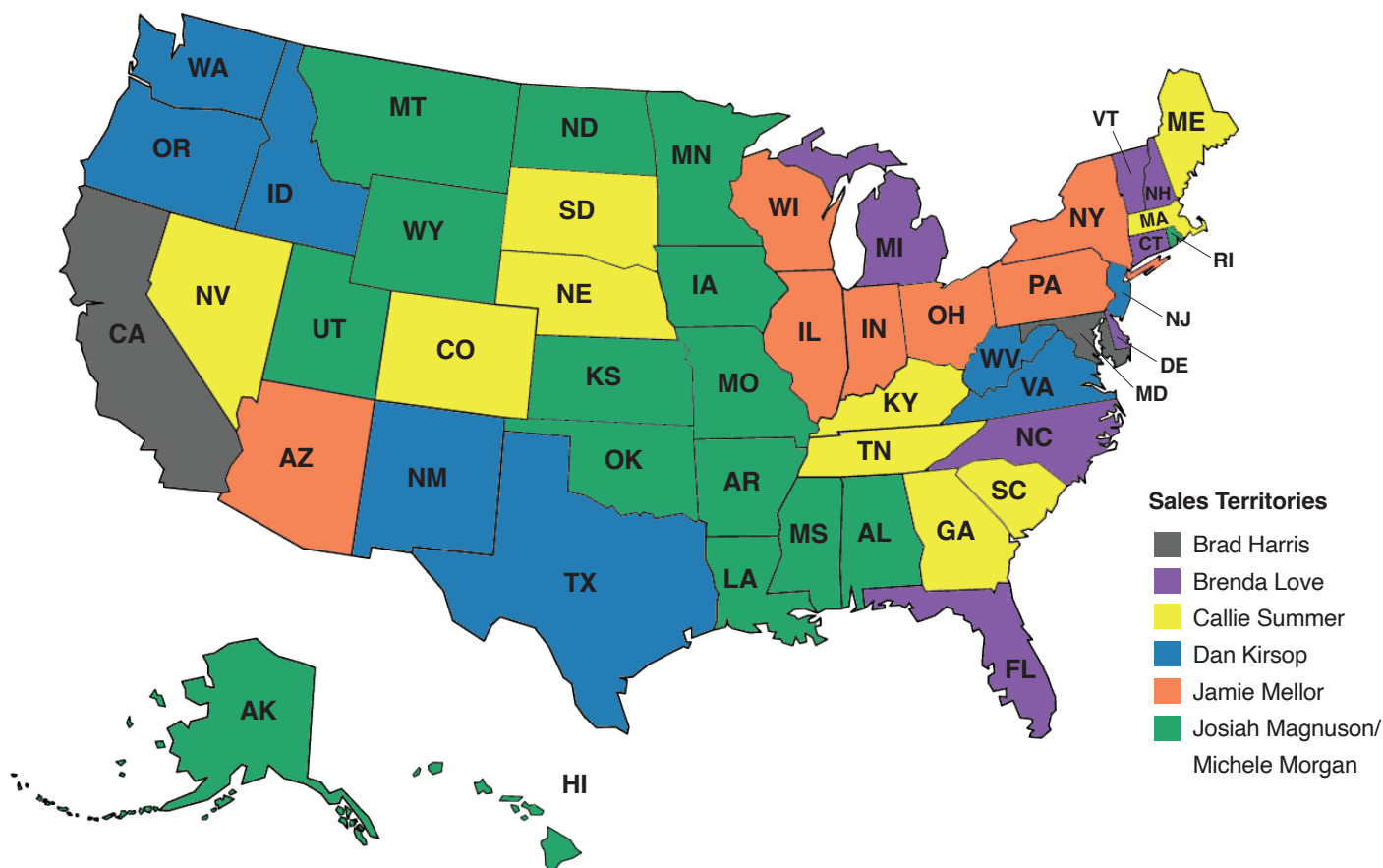
Program Overview	Iowa Assessments™	IowaFlex™	Cognitive Abilities Test	Iowa Survey	Iowa Single Subjects	Iowa Algebra Aptitude Test
<b>Purpose</b>	Monitors growth of academic progress and student mastery as well as indicates college and career readiness.	Connects the high measurement standards of the Iowa Assessments to the flexibility of an adaptive testing experience.	Measures abilities of fluid reasoning, problem solving, and success in school through verbal, quantitative and nonverbal reasoning assisting educators in determining instructional strategies.	Provides a general picture of student performance with an abbreviated version of the complete battery. Commonly used as a placement and benchmark test.	This benchmark assessment allows educators to monitor growth two or three times during the year for targeted intervention and instruction.	Assesses student readiness for Algebra I and is aligned to the National Council of Teachers of Mathematics standards.
<b>Grades</b>	K–12	K–8	K–12	1–8	K–12	7–12
<b>Administration</b>	Paper/pencil and online	Online Adaptive	Paper/pencil and online	Paper/pencil and online	Online	Paper/pencil
<b>Content Area</b>	Reading, Language, Math, Science, and Social Studies	Reading and Math	Verbal, Quantitative, and Nonverbal Reasoning	Reading, Language, and Math	Reading, Vocabulary, Math, and Computation	Algebra I

## College and Career Readiness Solutions

ACT			
Program Details	PreACT 8/9	PreACT	The ACT—District Testing
<b>Purpose</b>	Set an early baseline for students, provide early ACT test practice and get predicted PreACT and ACT scores with just one test.	Provide a powerful simulated testing experience for the ACT test with a predicted ACT score and data to prepare students for life after high school.	Students can take the ACT on your campus providing a convenient and familiar test environment, along with receiving your school's summative scores and longitudinal student data.
<b>Grade(s)</b>	8–9	10	11–12
<b>Administration</b>	Paper/pencil	Paper/pencil	Paper/pencil and online
<b>Test Window:</b>	Anytime	Anytime	Fall/Spring

# Educational Resource Consultants

Purposeful Design Publications is pleased and honored to partner with Palmetto Fortis Marketing, LLC, to connect its experienced team of Educational Resource Consultants to your school for TEXTBOOK products and services.



The toll-free phone number, map, and contact list below will help guide you to the proper ERC.

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California, Maryland, District of Columbia

**Brenda Love – [brenda@palmettofortis.com](mailto:brenda@palmettofortis.com)**

Connecticut, Delaware, Florida, Michigan, New Hampshire, North Carolina, Vermont

**Callie Summer – [callie@palmettofortis.com](mailto:callie@palmettofortis.com)**

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**Jamie Mellor – [jamie@palmettofortis.com](mailto:jamie@palmettofortis.com)**

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**Josiah Magnuson – [josiah@palmettofortis.com](mailto:josiah@palmettofortis.com)**

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**Alice Brownlee – [alice@palmettofortis.com](mailto:alice@palmettofortis.com)**

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**Purchase of an e-book.** Most textbook series are available in both print and e-book format (as noted in the catalog). An e-book purchase is a limited subscription to the content, meaning you will have access for a defined period, usually one full year from activation of the subscription code. For additional information about e-book purchasing, go to [your.acsi.org/e-book](https://your.acsi.org/e-book).



## ***Return Policy and Additional Ordering Information***

Sometimes shipments don't work out. We understand. Please follow these simple directions to begin a return:

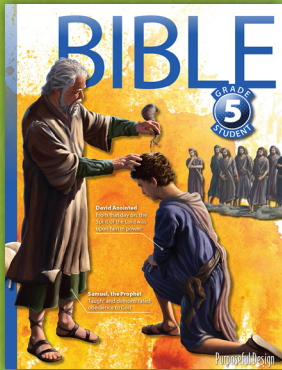
1. Contact our team at **1-800-367-0798** or [careteam@acsi.org](mailto:careteam@acsi.org) to receive a shipping label, return form, and return merchandise authorization number (RMA#).
2. Please complete the return form and **email it to [careteam@acsi.org](mailto:careteam@acsi.org)**. Upon approval of your return, include the return form in your shipment.
3. Pack the materials tightly in a sturdy box, filling any extra space with packing material or clean crumpled paper. Each packed box must not exceed 25 lbs. Please ship through UPS using the pre-paid UPS return label ACSI emails you. Take your package to your local UPS Store or Staples. If you request a special pickup, that charge will be your responsibility.

### ***Important Things To Note:***

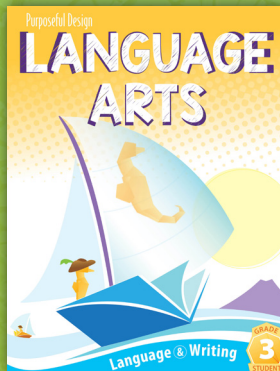
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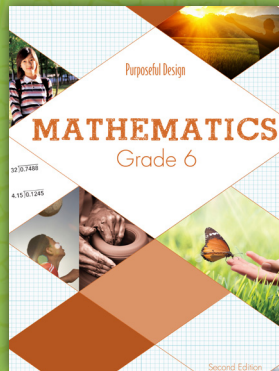
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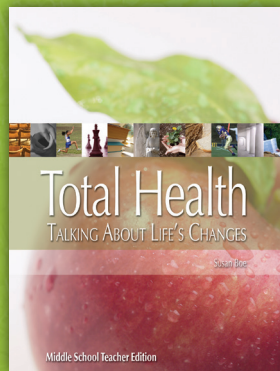
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